

## CLAIMS

Sub C17 1. A garment with a crotch part used in contact with skin,  
comprising:

5 a garment main body comprising a stretchable crotch cloth piece;  
and

a second crotch cloth piece on which an absorbent article is to be  
applied and held, provided on an inner side of the crotch cloth piece of the  
garment main body,

10 wherein the second crotch cloth piece is mounted to the garment  
main body at its front and rear edges and is mounted to the crotch cloth  
piece of the garment main body at least in one portion of its center line, and  
right and left edges of the second crotch cloth piece are not bonded to  
the garment main body and are in free state.

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2. A garment with a crotch part used in contact with skin,  
comprising:

a garment main body comprising a stretchable crotch cloth piece;  
and

20 a second crotch cloth piece on which an absorbent article is to be  
applied and held, provided on an inner side of the crotch cloth piece of the  
garment main body,

wherein the second crotch cloth piece is made of a knitted or woven  
fabric having stretchability at least in its longitudinal direction;

25 a straining force in vicinities of right and left edges of the second  
crotch cloth piece and a straining force in a region along a longitudinal  
center line of the second crotch cloth piece are increased;

the second crotch cloth piece is mounted to the garment main body  
at its front and rear edges and is mounted to the crotch cloth piece of the  
garment main body at least in one portion of the center line; and

30 the right and left edges of the second crotch cloth piece are not  
bonded to the garment main body and are in free state.

3. The garment according to claim 2, wherein:

35 the second crotch cloth piece is mounted to the garment main body  
while stretching right and left edges of the second crotch cloth piece having  
a shorter length than a determined length; and

a stretch tape is mounted on a back side of the second crotch cloth piece along the longitudinal center line.

4. The garment according to claim 2, wherein:

5 the second crotch cloth piece is mounted to the garment main body at its front and rear edges while stretching right and left edges of the second crotch cloth piece having a shorter length than a determined length; and

the second crotch cloth piece is mounted to the crotch cloth piece of the garment main body in approximately full length of the longitudinal center line via a stretch tape on a back side of the second crotch cloth piece.  
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5. The garment according to claim 3 or 4, wherein the stretch tape having a shorter length than a determined length is mounted to the second crotch cloth piece while being stretched.  
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6. The garment according to claim 3 or 4, wherein:

the second crotch cloth piece is formed by joining two cloth pieces on front and rear sides together by sewing;

a length of a longitudinal center line of each of the two cloth pieces on front and rear sides is approximately the same as a determined length,  
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a length of right and left edges of each of the two cloth pieces on front and rear sides is shorter than a determined length;

the two cloth pieces on front and rear sides have opposed edges to be joined, each edge expanding in a convex form; and

25 the two cloth pieces on front and rear sides are joined by sewing at their edges expanding in a convex form.

7. The garment according to any one of claims 1 to 4, wherein a stretch tape is mounted on the right and left edges of the second crotch cloth piece.  
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8. The garment according to any one of claims 2 to 4, wherein a thickness and/or a knitted or woven density of an elastic fiber yarn in a knitted or woven fabric forming the second crotch cloth piece are increased in vicinities of the right and left edges or in vicinities of the right and left edges and in vicinity of the longitudinal center line of the second crotch cloth piece, and thereby  
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a straining force in vicinities of and in directions along the right and left edges of the second crotch cloth piece, or a straining force in vicinities of and in directions along the right and left edges and a straining force in vicinity of and in a direction along the longitudinal center line of the second crotch cloth piece are increased further.

9. The garment according to claim 2, wherein a length of the right and left edges and a length of the longitudinal center line of the second crotch cloth piece are each shorter than a determined length, and the second crotch cloth piece is mounted to the garment main body while stretching the right and left edges and the center line of the second crotch cloth piece.

10. The garment according to claim 9, wherein a stretch tape is mounted on the right and left edges of the second crotch cloth piece.

11. The garment according to claim 9, wherein a thickness and/or a knitted or woven density of an elastic fiber yarn in a knitted or woven fabric forming the second crotch cloth piece are increased in vicinities of the right and left edges or in vicinities of the right and left edges and in vicinity of the longitudinal center line of the second crotch cloth piece, and thereby

a straining force in vicinities of and in directions along the right and left edges of the second crotch cloth piece, or a straining force in vicinities of and in directions along the right and left edges and a straining force in vicinity of and in a direction along the longitudinal center line of the second crotch cloth piece are increased further.

12. The garment according to any one of claims 1 to 4, wherein both the crotch cloth piece of the garment main body and the second crotch cloth piece are made of a woven or knitted fabric that is not waterproofed.

13. The garment according to any one of claims 1 to 4, wherein the second crotch cloth piece is made of a knitted fabric selected from a raschel knitted fabric and a tricot knitted fabric that are not waterproofed.

14. The garment according to any one of claims 2 to 4, wherein a cross section of the second crotch cloth piece in width direction when the

garment is in use has an approximate W-shape such that vicinities of the right and left edges and the longitudinal center line of the second crotch cloth piece rise toward a body of a wearer.

5            15. The garment according to any one of claims 1 to 4, wherein the absorbent article is a sanitary napkin.

10           16. The garment according to any one of claims 1 to 4, wherein the garment is selected from a short panty, a girdle, a bodysuit and a leotard.

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